



# Technical Data Sheet

## PLASTOGRIP PLASTIC ADHESION PROMOTER

### DESCRIPTION:

Plastogrip 1K Plastic Adhesion Promoter is formulated to provide adhesion of paints and primers to all types of automotive plastics.

### PRODUCT & ADDITIVES:

PRODUCT	ITEM #	SIZE
Plastogrip Plastic Adhesion Promoter	3164	Quart
Plastogrip Plastic Adhesion Promoter	3166	20 Oz. - Aerosol

### SAFETY ASPECTS:

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.

### COMPATIBLE SUBSTRATES:

Plastogrip may be used on all raw automotive plastics except polyethylene.

### DIRECTIONS:



1. Wash part thoroughly with Autokote Aqua-Kleen. Dry with a clean cloth or blow dry.
2. Abrade raw plastic with a scuff pad and a surface prep sanding paste. Rinse well with clean water.
3. Thoroughly clean plastic with Autokote Plasti-Kleen plastic parts cleaner and dry with a lint free cloth. Allow Autokote Plasti-Kleen to flash according to directions.
4. To be sure plastic is clean and ready, mist the surface with water. If it sheets, apply Plastogrip. If not, repeat steps 1 through 3.
5. Apply Plastogrip to plastic part. Allow to flash for 20 minutes before applying primers and topcoats.
6. If using aerosol, invert can and purge after each use.
7. Apply primers and topcoats as per manufacturer's instructions.

**NOTE:** Not to be used on fiber-reinforced plastics (SMC).

**NOTE:** Adhesion improves with time. Do not rush reinstall.

**NOTE:** When using as an adhesion promoter for 2 part plastic repair adhesives, allow Plastogrip to dry completely before applying repair adhesive.

### FLASH TIME:

20 minutes.

### CLEAN UP:

Clean equipment immediately with Autokote lacquer thinner.



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### TECHNICAL DATA:



Color	Clear
Number of Coats	1
Regulatory V.O.C.	6.98 lbs/gal (837 g/l)
Actual V.O.C.	5.83 lbs/gal (699 g/l)
Package Size	Quart, 20 oz. Aerosol
Case Quantity	12
Shelf Life	12 months unopened

*All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.*

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